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<b>Date Issued:</b>	2021-10-06	<b>Second Approval:</b>	John Purvis Key Account Executive
<b>Next Review Date:</b>	2026-10-06		

## ISO 9001:2015 Reference

8.2 Requirements for Products and Service

8.5.1 Control of Production and Service Provision

## Company Wide Quality Manual Reference

E.4 Requirements of Products and Services

A.3 Terms and Definitions

## Purpose

To identify the requirements for Chloralkali products at ERCO Saskatoon.

## Scope

- Sodium Hydroxide Solution (Caustic Soda)
- Chlorine
- Hydrochloric Acid (Muriatic Acid)
- Sulfuric Acid

## Responsibilities

### Toronto Sales and Marketing and Toronto Customer Service & Logistics/Admin Services

- Ensure requirements for products are defined
- Review requirements for products
- Communication with customers and ERCO Saskatoon

### Quality Representative

- Ensure the Saskatoon site follows product specifications

## Definitions

Refer to A.2 – Terms and Definitions

## Procedure

### Sales Specifications For:

- Hydrochloric Acid, 22° Baumé Effective – Feb 1, 2018

## SALES SPECIFICATION

**Hydrochloric Acid, 22° Baumé**  
(HCl, Muriatic Acid)

Saskatoon Plant

**Burner grade**

<u>Component</u>	<u>Limit</u>
Assay, °Baumé	22.0 - 22.4
Total acidity as HCl, % (weight)	35.21 - 35.97
Iron, ppm (weight)	0.5 max
Oxidizing substances as Cl <sub>2</sub> , ppm (weight)	10 max

NSF listed as complying with **ANSI/NSF Standard 60**.

Meets the test requirements of **ASTM Standard E1146-08**.

Meets the test requirements of **Food Chemical Codex, 10<sup>th</sup> Ed.**

**Kosher Check Kosher** certified.

**IFANCA Halal Product Certified.**

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